



HOLE OPTIONAL  
1/4 MAX DIA.

ENGRAVING TO DRG SD1  
CHARACTERS  
SIZE 10 TYPE C

SQ. TOL. .00025 WIDE  
DATUM FACE X.

GAUGE	DIMENSIONS		ENGRAVING
	A (DIA)	B	
5P ACCEPT MIN SIZE	0.923 <sup>-0.000</sup> / <sub>+0.001</sub>	.050 ±0.001	5p A.MIN
5P REJECT MIN SIZE	0.910 <sup>-0.001</sup> / <sub>+0.000</sub>	.050 ±0.001	5p R.MIN
5P ACCEPT MAX SIZE	0.935 <sup>-0.001</sup> / <sub>+0.000</sub>	.050 ±0.001	5p A.MAX
10P ACCEPT MIN SIZE	1.113 <sup>-0.000</sup> / <sub>+0.001</sub>	.070 ±0.001	10p A.MIN
10P REJECT MIN SIZE	1.102 <sup>-0.001</sup> / <sub>+0.000</sub>	.070 ±0.001	10p R.MIN.
10P ACCEPT MAX SIZE	1.126 <sup>-0.001</sup> / <sub>+0.000</sub>	.070 ±0.001	10p A.MAX

DIMENSIONS IN INCHES

DO NOT SCALE

REFERENCES

ASSY DRG CU 9054  
DRG SD 1  
SPEC D1000  
SPEC BS970

5P WAS 2P. DIMMS 0.923 WAS  
1.013. 0.910 WAS 1.002. 0.935  
WAS 1.024. TITLE: NOGA WASNIG  
P.B. 16-11-79

A  
AMENDMENT  
ISSUE

DRN FH  
CKD *RJA*

MATERIAL  
Stl. EN 58M  
SPEC BS 970

FINISH  
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A3

CERTIFICATION

*B.W. Charlton*

DATE 28. 4. 70

DISCS FOR,  
DISCS TEST SET NOGA

DIST'N: CN TOOLS

E-IN-C  
4653 POST OFFICE TELECOMMUNICATIONS  
HEADQUARTERS TO B.7.3 SECTION

CN 9055